

**DESIGN OF NEW MATERIALS AND STRUCTURES
TO MAXIMIZE STRENGTH
AT PROBABILITY TAIL:
A NEGLECTED CHALLENGE FOR QUASIBRITTLE
AND BIOMIMETIC MATERIALS**

ZDENĚK P. BAŽANT

CO-AUTHOR: WEN LUO

SPONSORS: ARO, BOEING

IMECE, ASME-AMD PLENARY LECTURE, PITTSBURGH



**Alfred M.
Freudenthal**
1906 – 1977

Founder of structural safety. His work epitomized fusion of mechanics and probability.

After him: 50-year SCHISM:

- advanced probability with
simplistic mechanics

or

- advanced mechanics with
simplistic probability

Make them fuse again!

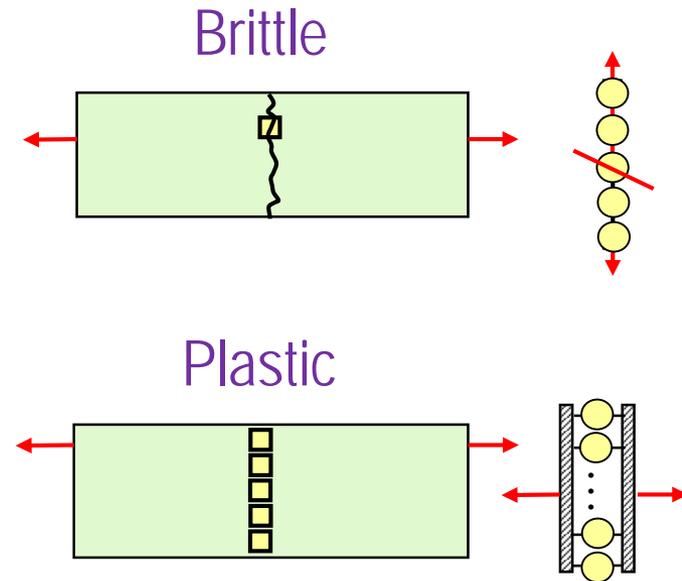
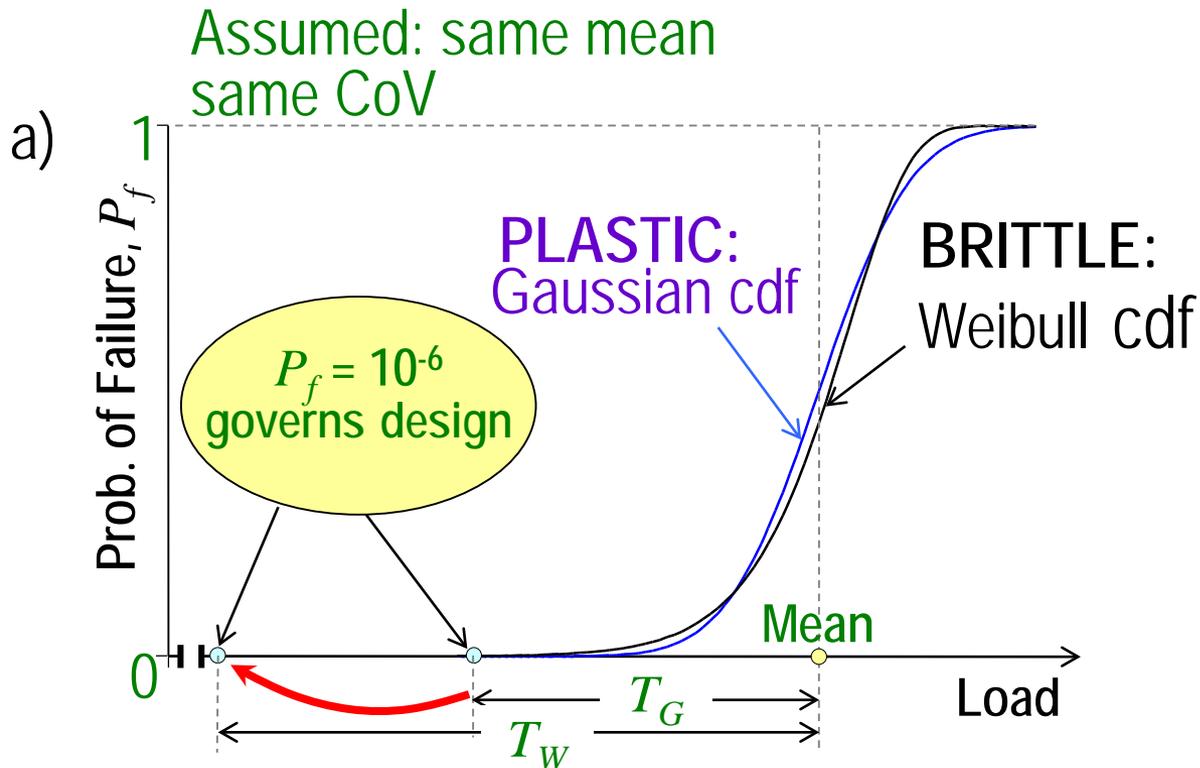
Overlooked:

RELIABILITY-BASED DESIGN OF MATERIALS, NOT JUST STRUCTURES, AND FOCUSED ON THE TAIL

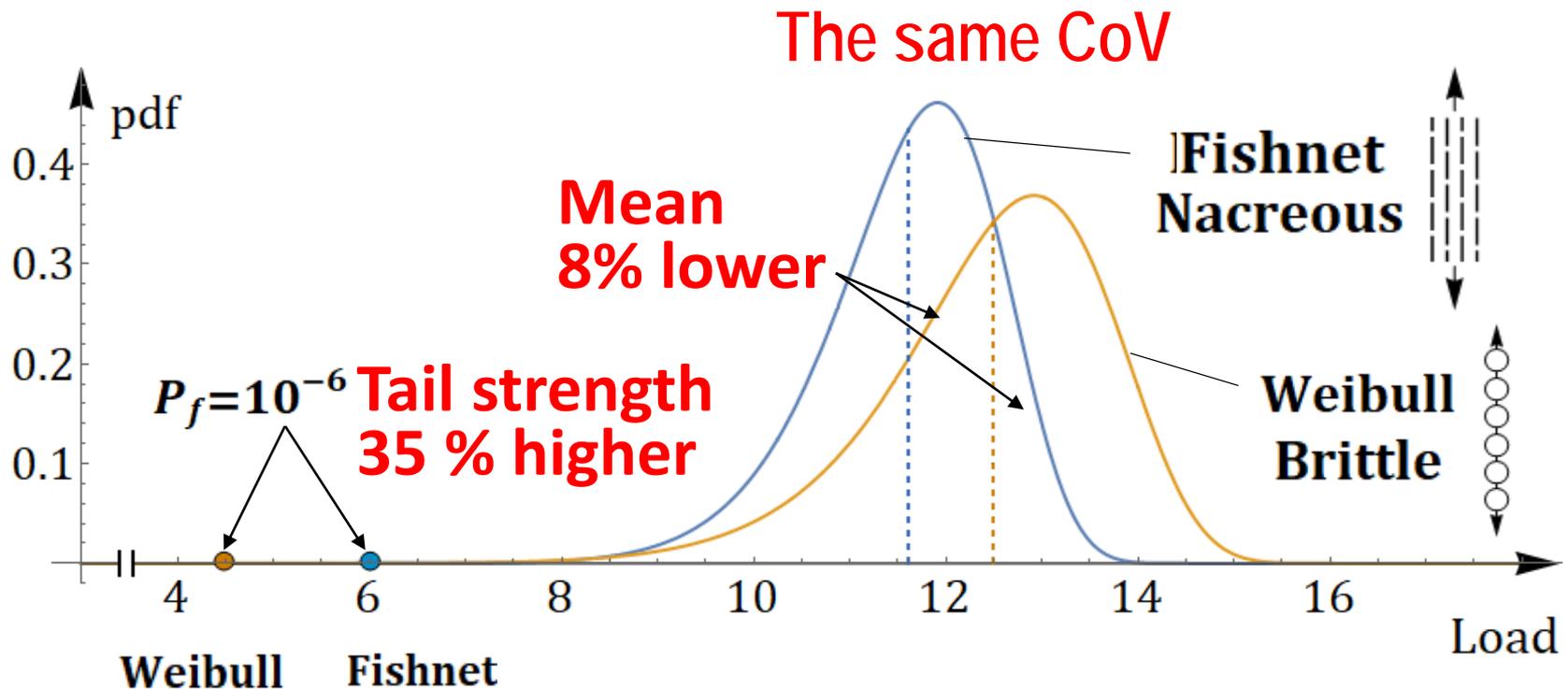
NEEDED: TAIL-RISK DESIGN

- Optimize not the mean material strength but the strength at the tail of 10^{-6} failure probability, P_f
- 10^{-6} is the maximum tolerable P_f for engineering structures
- Controlling material architecture can profoundly alter the strength probability distribution

Example: Huge tail difference between Gaussian (normal) and Weibull cumulative distribution functions (cdf)



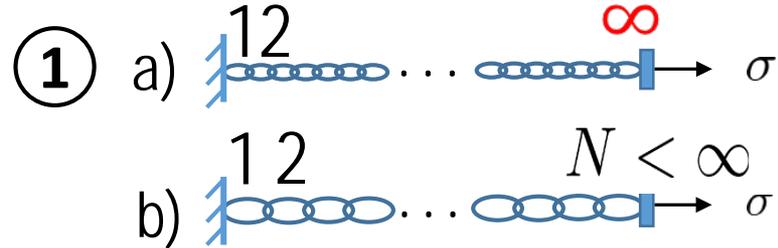
In quasibrittle materials, for the same CoV, superior mean strength can lead to inferior strength at the 10^{-6} tail



*The probability distribution must be known **analytically!***

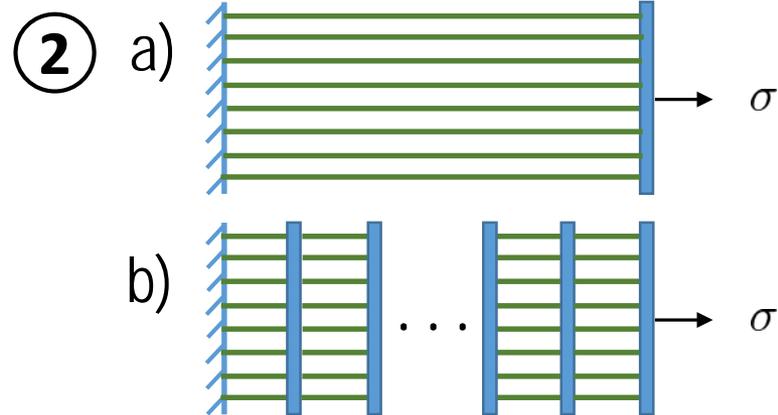
Analytically Tractable Strength Models for Failure Probability (incl. Tail)

EXISTING



Infinite weakest-link model
Weibull (1939) distribution; Fisher (1928)

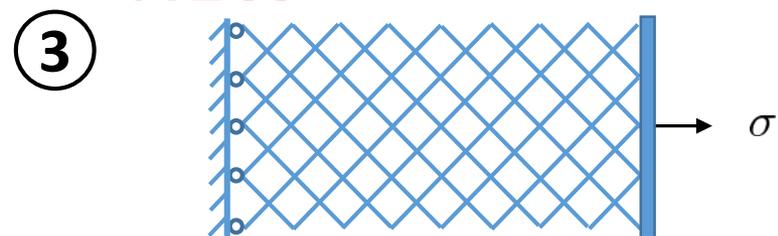
Finite weakest-link model (NU 2005)



Fiber bundle model (Daniels 1945)
Gaussian distribution

Chain-of-bundles model
(Harlow & Phoenix 1985)

NEW



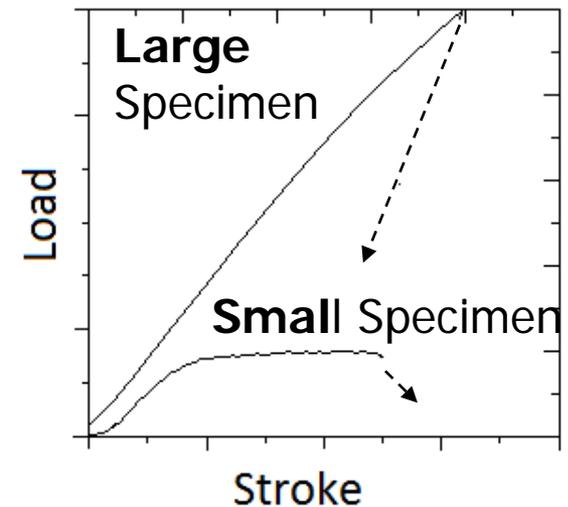
Fishnet statistics (NU 2017)

Quasibrittle Materials

— brittle constituents, but inhomogeneity size and the RVE are not \ll structure size D .

Concrete (archetypical), fiber composites, tough ceramics, rocks, bones, sea ice, rigid foams, dental cements, dentine, nacre, biological shells, cartilage, wood, consolidated snow, particle board, paper, carton, cast iron, thin films, carbon nanotubes, fiber-reinforced concrete, cold asphalt concrete, mortars, masonry, stiff clay, silt, cemented sand, grouted soil, refractories, coal, oil and gas shales, plus all brittle materials on micro- and nano-scales.

They all exhibit non-negligible material characteristic length.



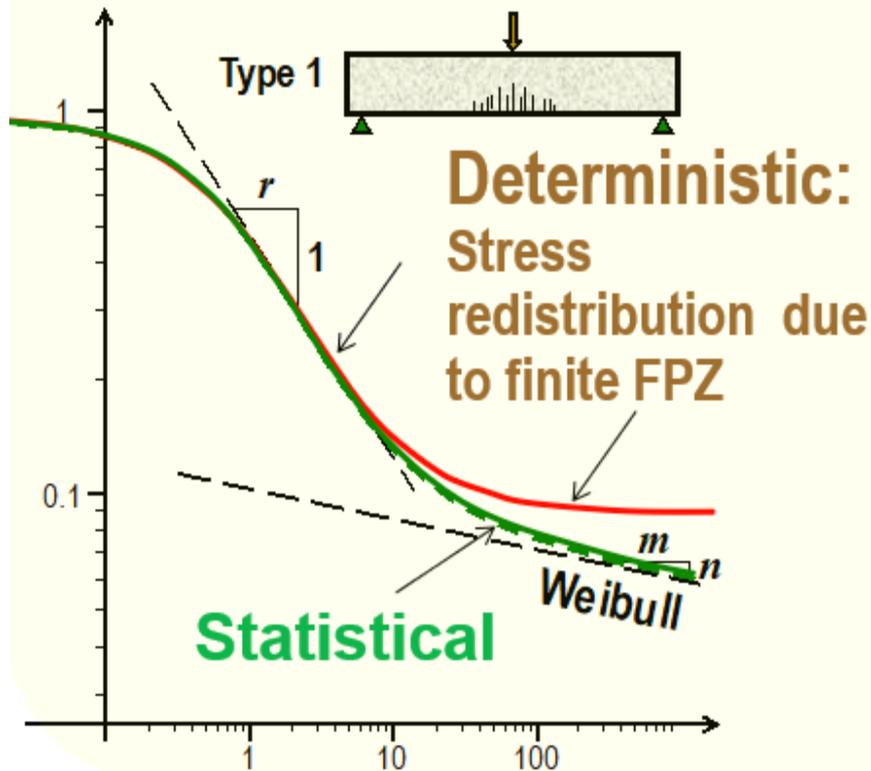
At increasing size D , they all transition from ductile to brittle.

I.

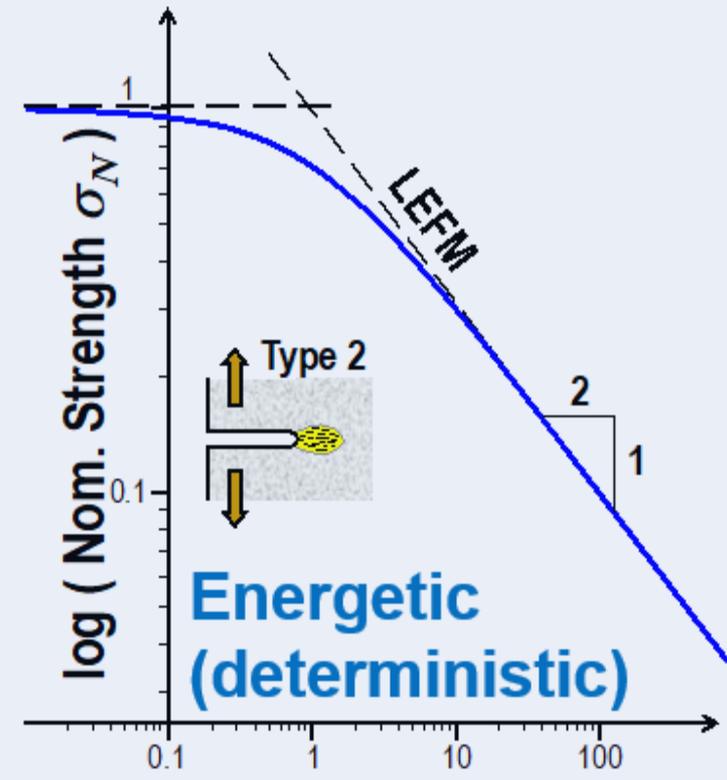
*Review of Recent Results
on Tail Strength Probability
of Quasibrittle Randomly
Heterogenous Materials*

We focus on quasibrittle failures of Type 1

Type 1



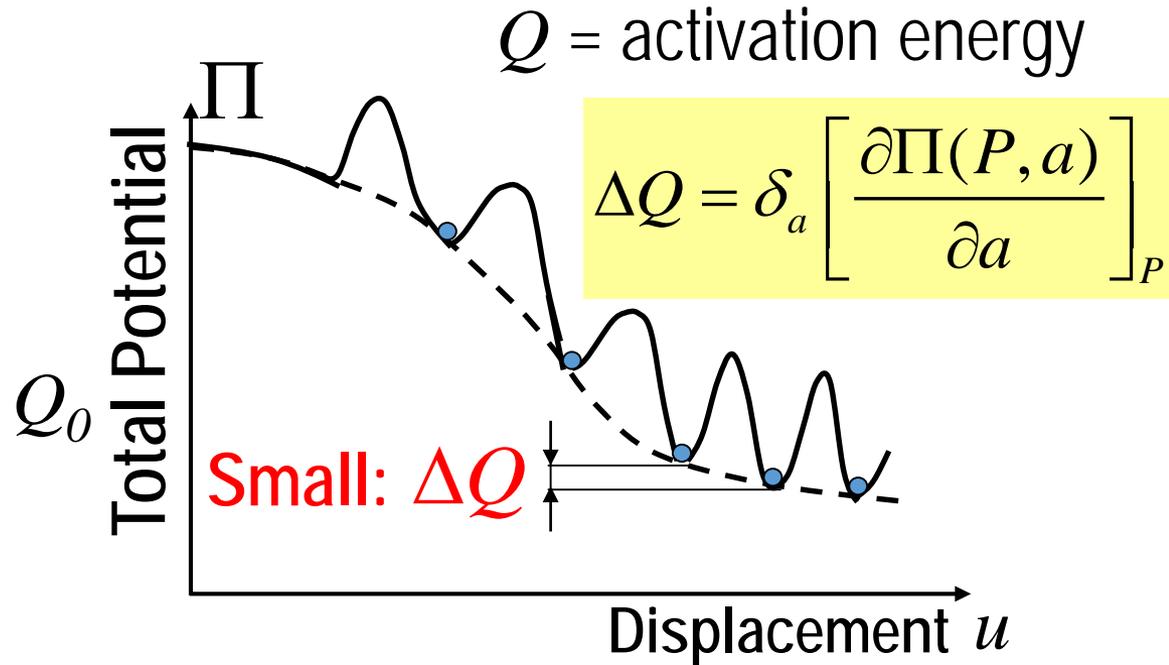
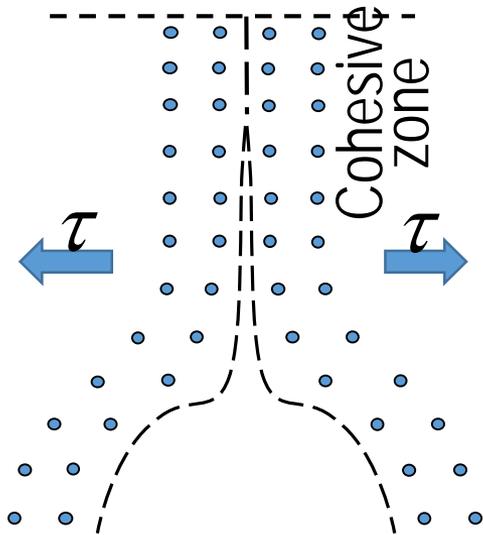
Type 2



$\log(\text{Size } D)$

The only way to determine P_f is on atomistic scale:

Frequency \Rightarrow Probability

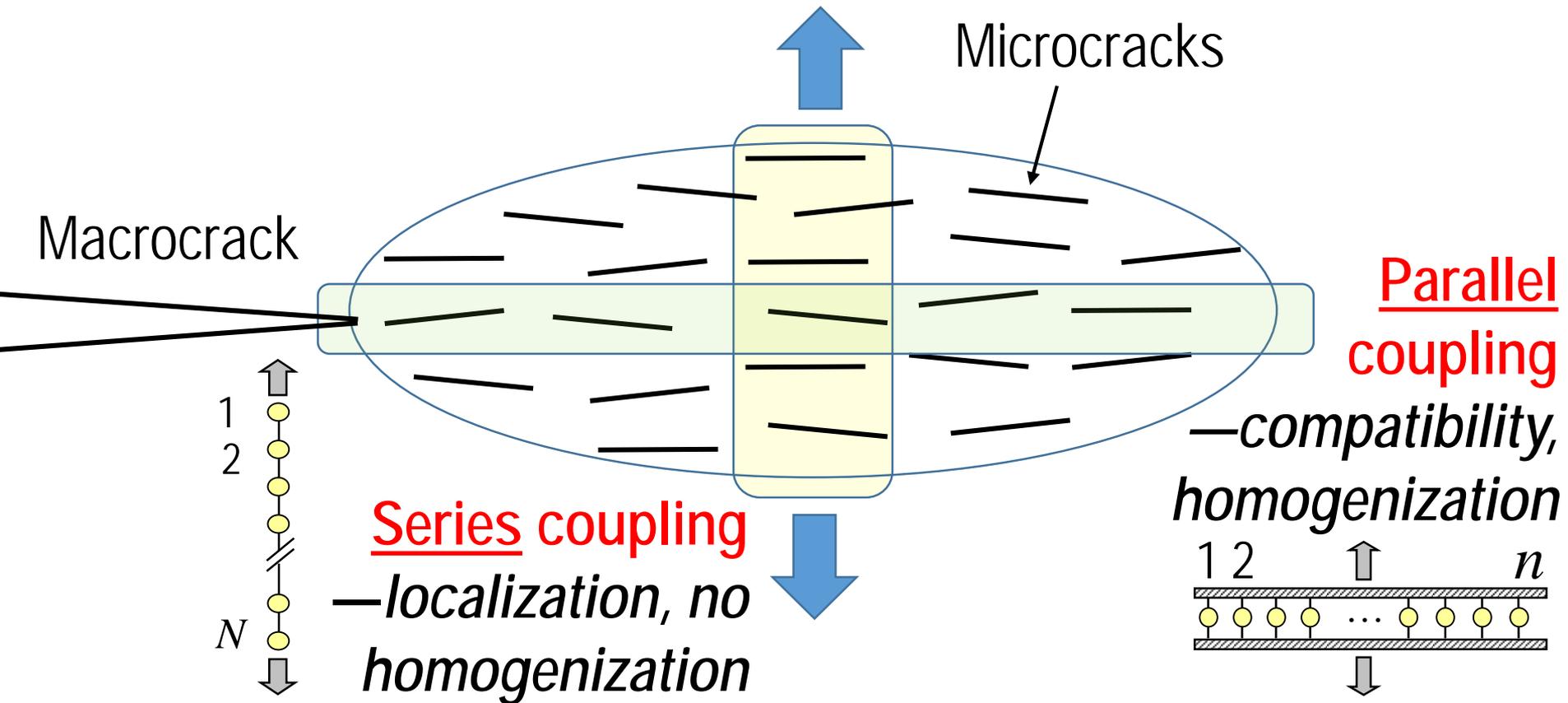


From Kramers' rule of transition rate theory:

$$f_b \sim v_a \left(e^{-(Q_0 - \Delta Q/2)/kT} - e^{-(Q_0 + \Delta Q/2)/kT} \right) \approx 2v_a e^{-Q_0/kT} \frac{V_a}{2E_a kT} \tau^2$$

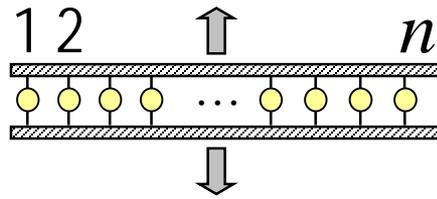
How to upscale from nano to macro?

- scale transitions are governed by microcrack interactions in fracture process zone (FPZ)

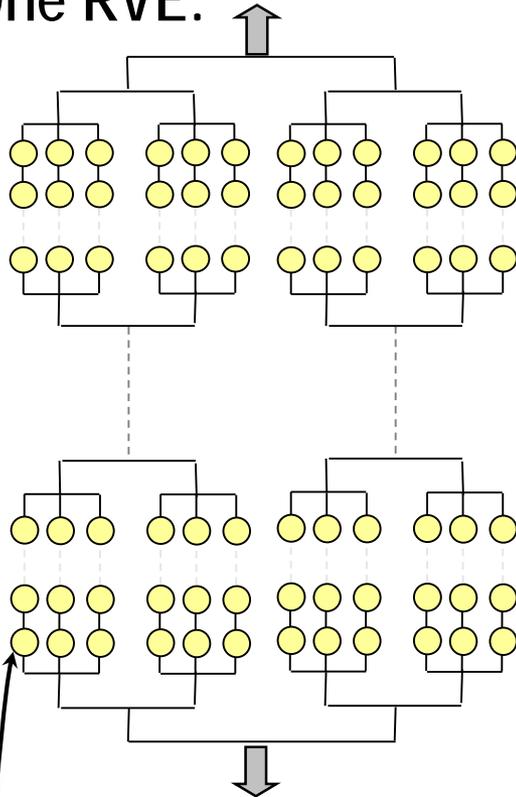


- Power law tail, exponent $n = 2$ at nanoscale. In scale transitions to macro RVE, **power law tail is indestructible**, n is increased to 20—50. Parallel couplings increase n , series couplings deepen tail.

Nano-Macro Transition of Tail of Strength cdf



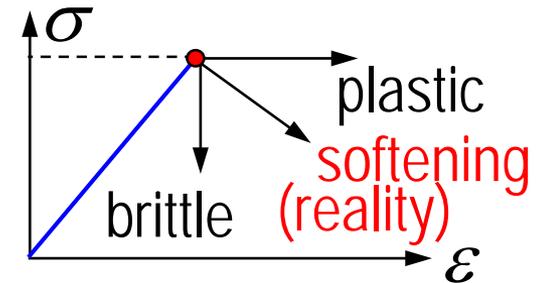
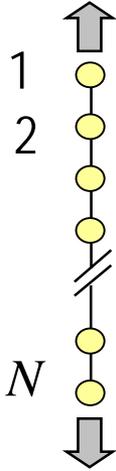
One RVE:



Nanoscale:
cdf tail $\sim \sigma^2$

- In parallel couplings, the **tail exponents are additive**.
- Parallel coupling **shortens the tail reach** by order of magnitude.
- In series couplings, **exponent remains**
- Series coupling **extends the tail reach**.
- Parallel coupling produces cdf with **Gaussian core**.

• **Power-law tail with zero threshold is indestructible!**



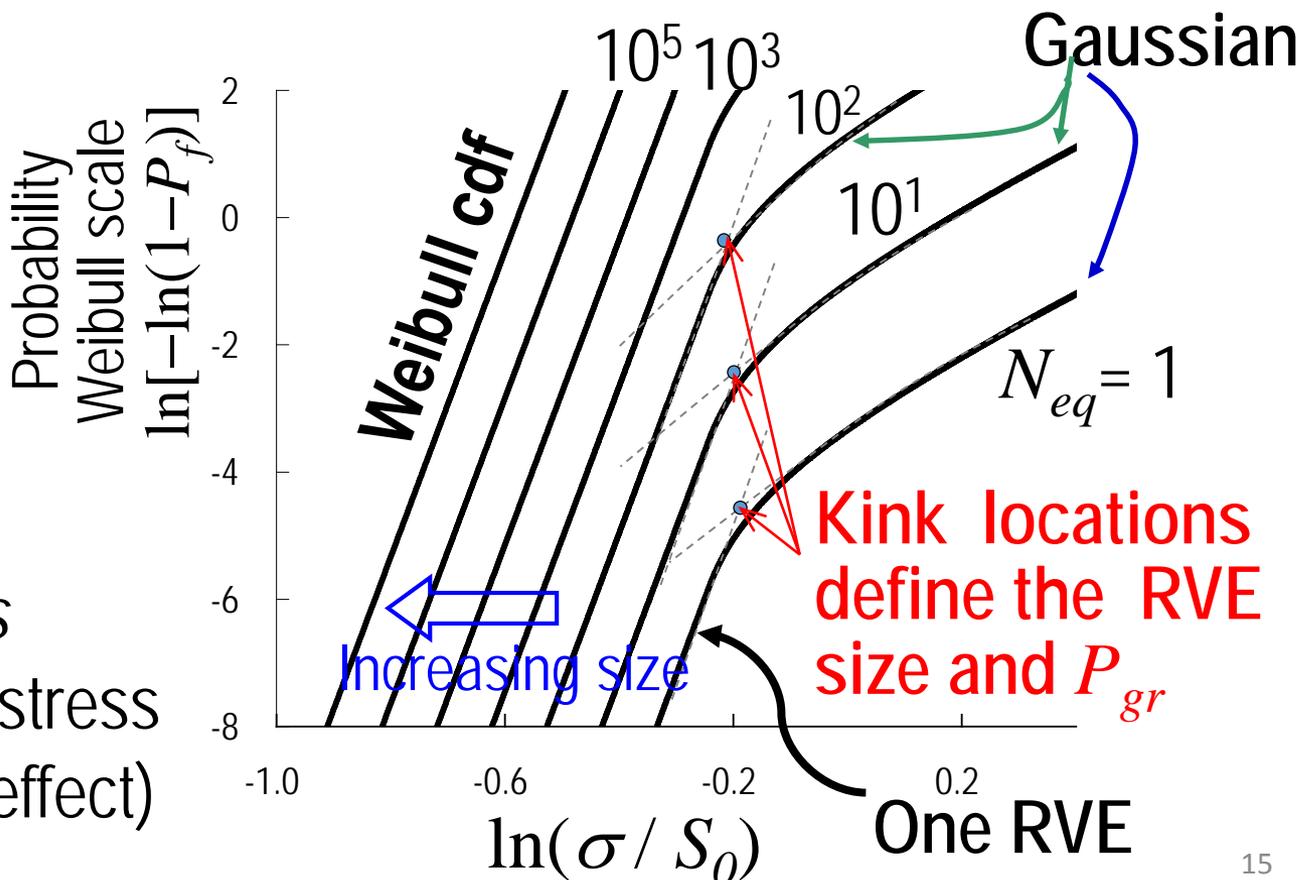
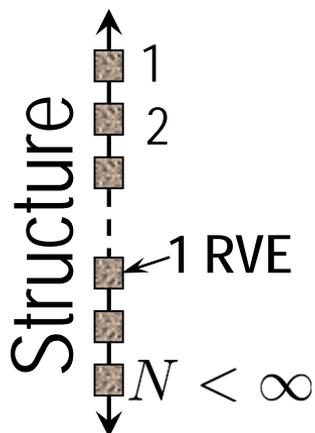
Size Effect on Strength cdf in Weibull Scale

$$P_f = 1 - (1 - P_{RVE})^{N_{eq}}$$

FINITE CHAIN

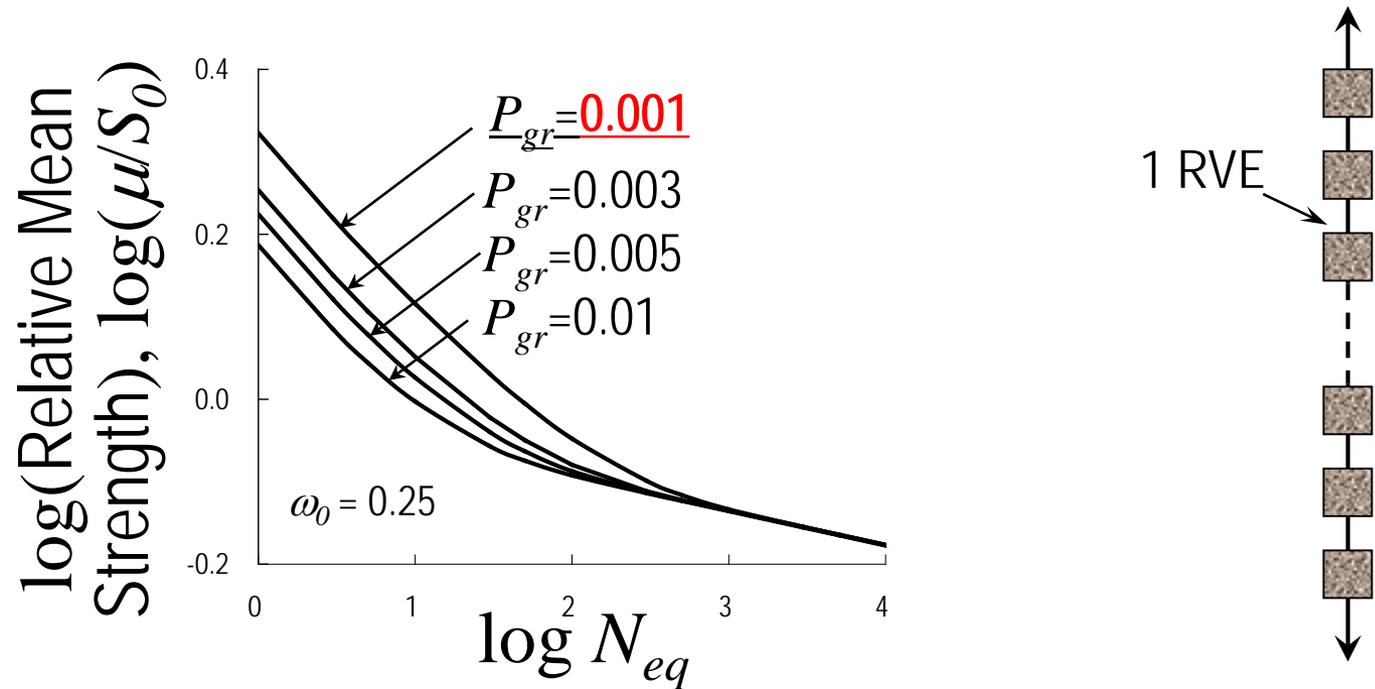
$$N_{eq} \rightarrow \infty \quad P_f = 1 - e^{-(\sigma/s_0)^m}$$

Infinite chain – Weibull not if quasibrittle



N_{eq} = equivalent N , as modified by the stress field (geometry effect)

Calibration of P_{gr} by Size Effect



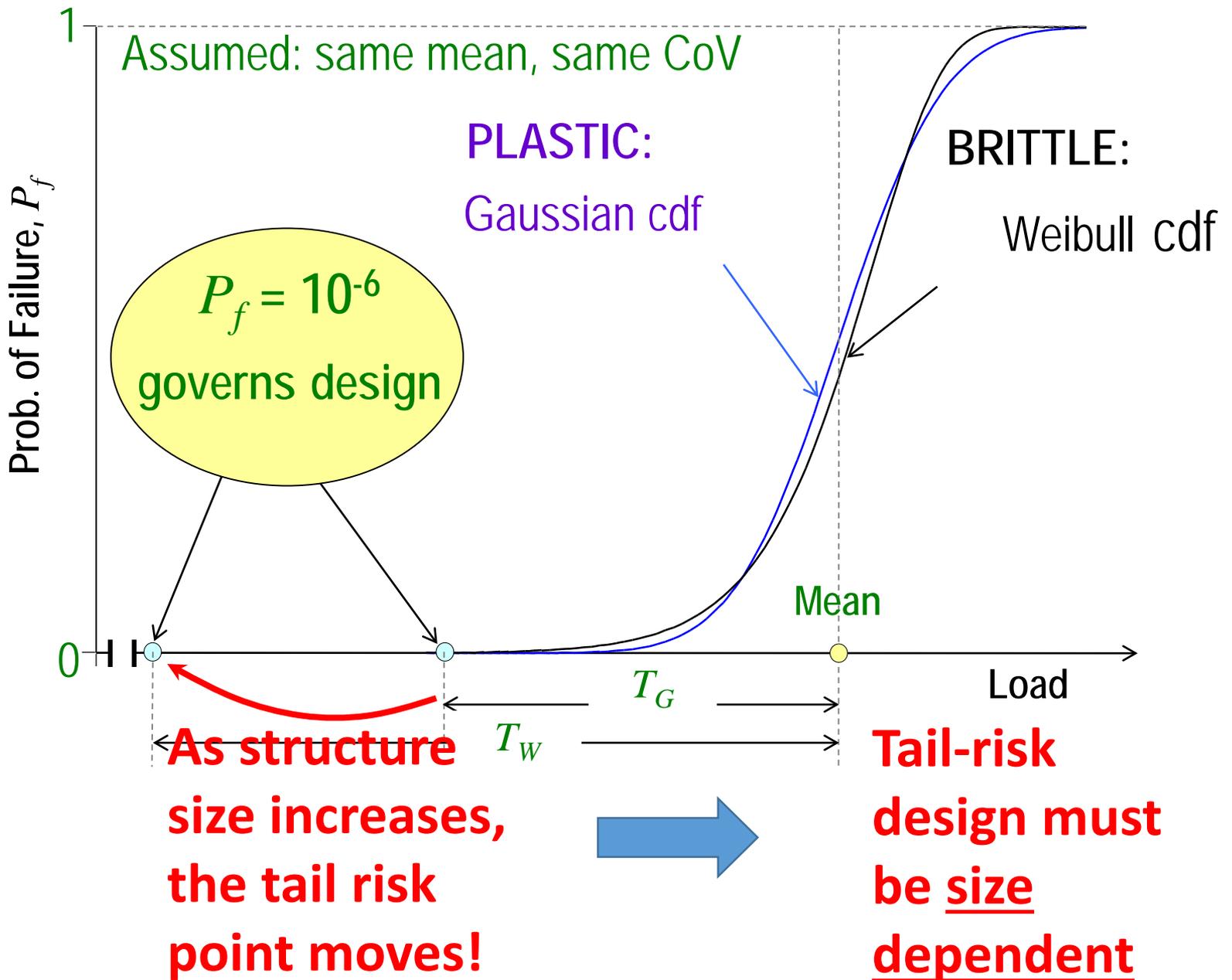
Note: Similar curves are predicted by deterministic nonlocal model.

Calibration Result:

$$P_{gr} \approx 0.001$$

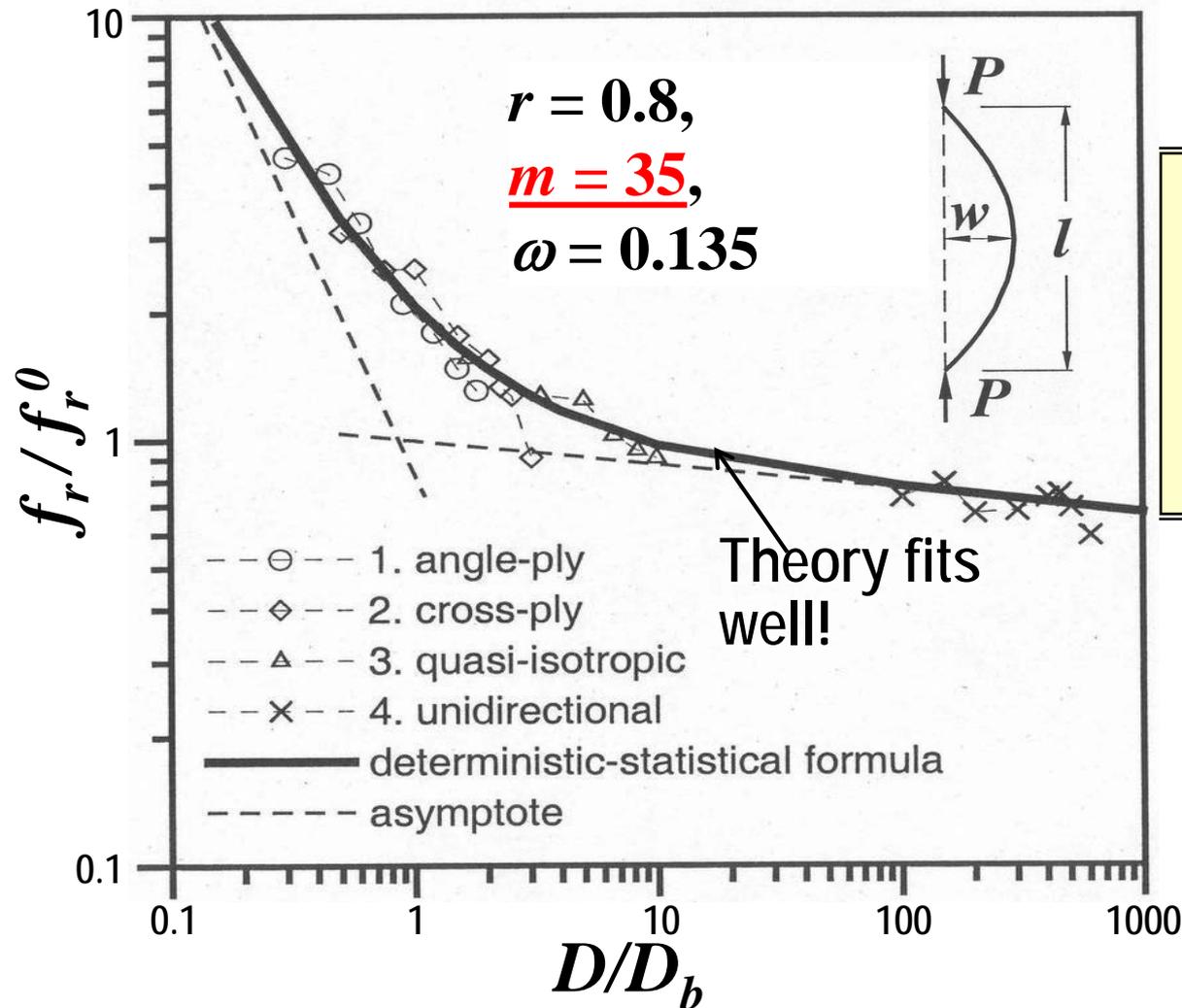
Note: Zero threshold!

Tail: $P_f \sim (\sigma - \sigma_u)^n$ $\sigma_u = 0!$



Size Effect on Flexural Strength of Laminates

Reinterpretation of Jackson's (NASA) Tests



Energetic-Statistical Size Effect Law:

Nominal Strength:

$$\sigma_N = f_r^0 \left(\mathcal{G}^{n_d r/m} + \mathcal{G} \right)^{1/r},$$

$$\mathcal{G} = \frac{rD_b}{D + rsD_b}$$

$f_r^0, r, n_d, m, s, D_b = \text{constants},$

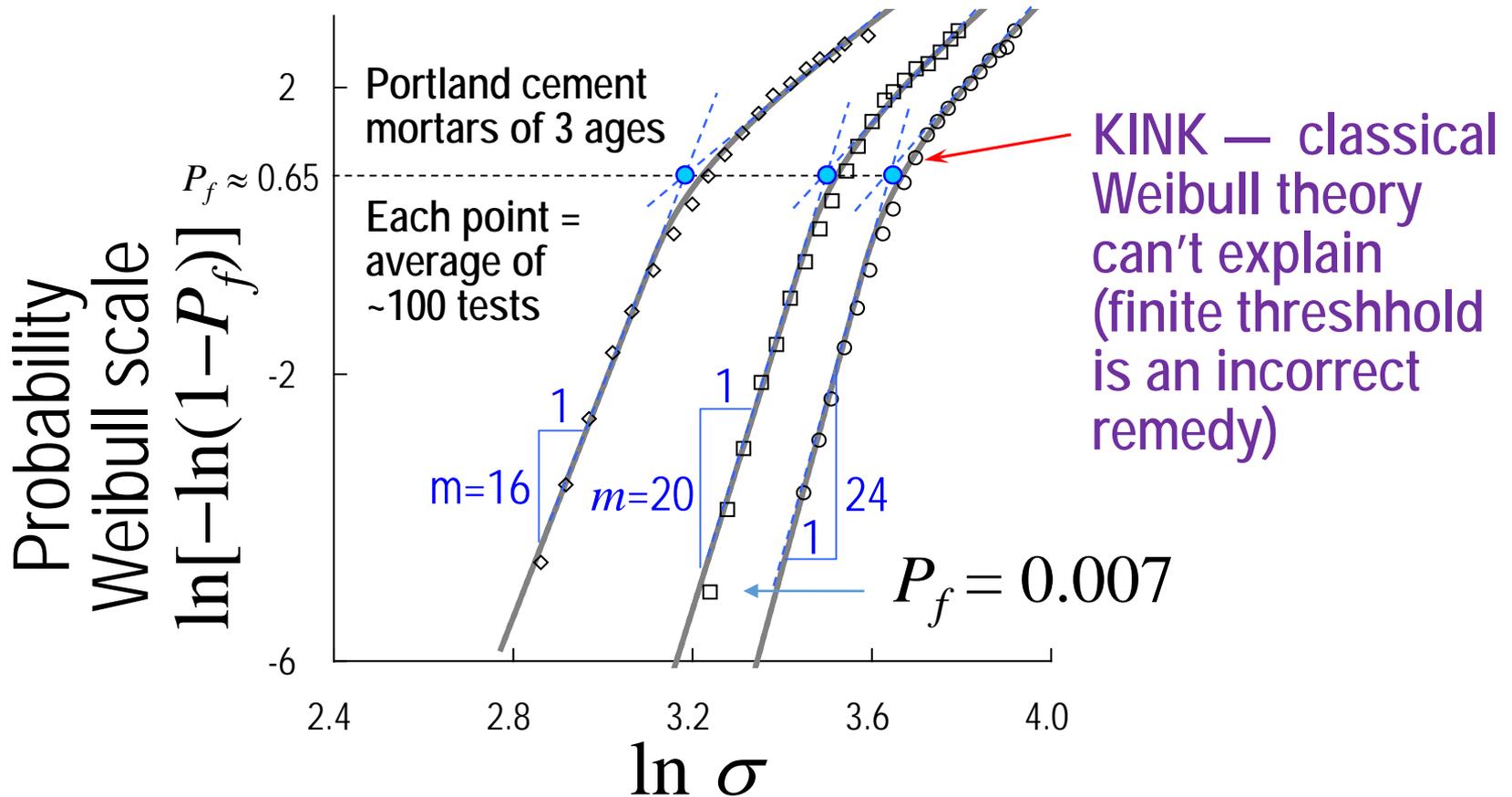
$D = \text{char. size of structure},$

$n_d = \text{no. of dimension for scaling}$

$m = \text{Weibull modulus}$

**= material constant,
independent of yarn layout**

VALIDATION AND CALIBRATION: Optimal Fit of Weibull's (1939) Monumental Experiments

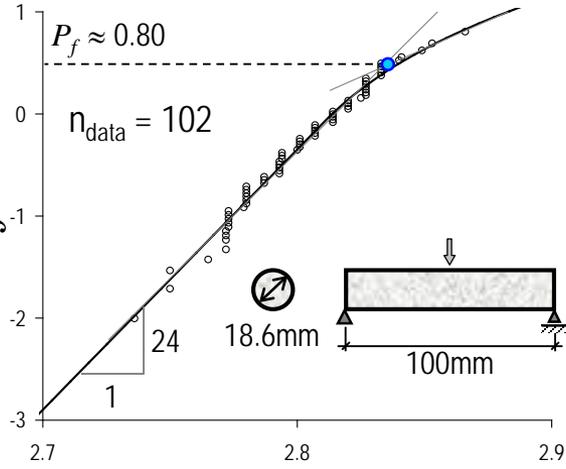


RVE size ~ 0.6-1.0 cm; Specimen vol. ~ 100-3000 cm³

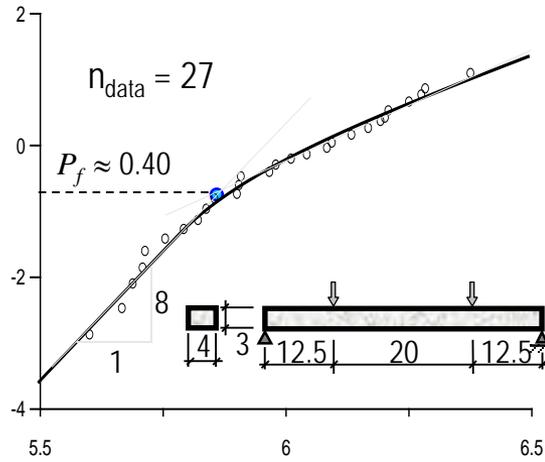
$$\Rightarrow P_{gr} \approx 0.001$$

Optimum Fit by Chain-of-RVEs, Zero Threshold **(correct)**

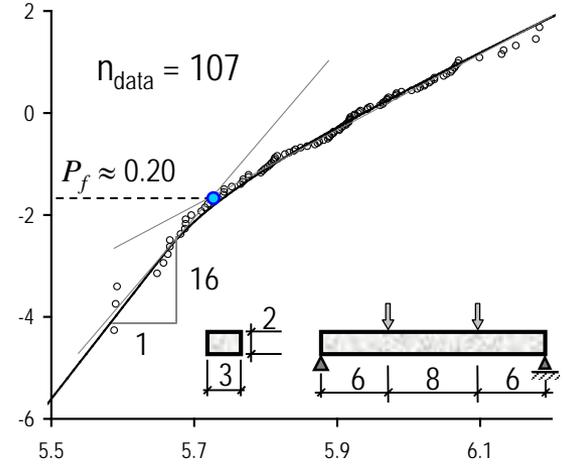
3-pt Bend Test, Porcelain



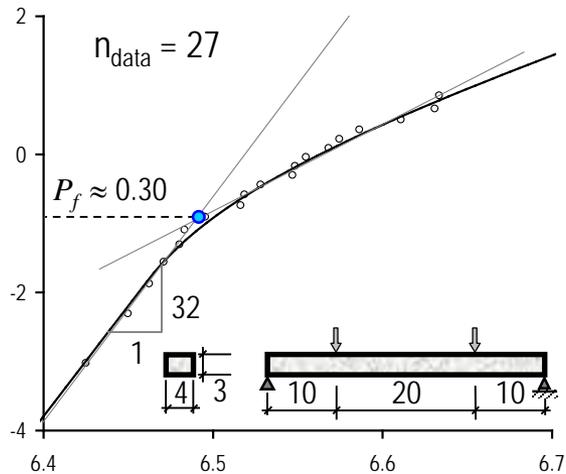
4-pt Bend Test on Dental Alumina-Glass Composite



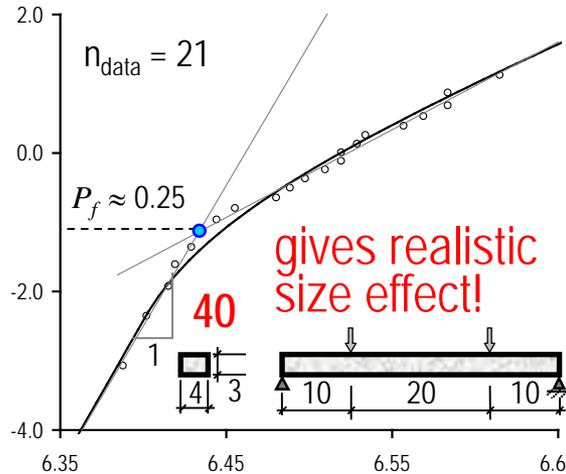
4-pt Bend Test, Sintered α -SiC



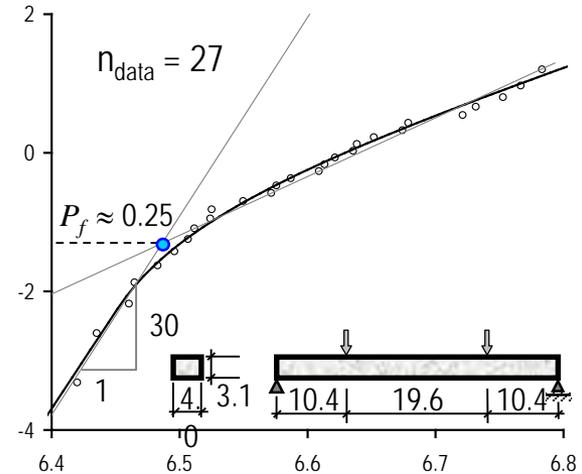
4-pt Bend Test on Sintered Si_3N_4 with $\text{Y}_2\text{O}_3/\text{Al}_2\text{O}_3$ Additives



4-pt Bend Test on Sintered Si_3N_4 with $\text{CTR}_2\text{O}_3/\text{Al}_2\text{O}_3$ Additives



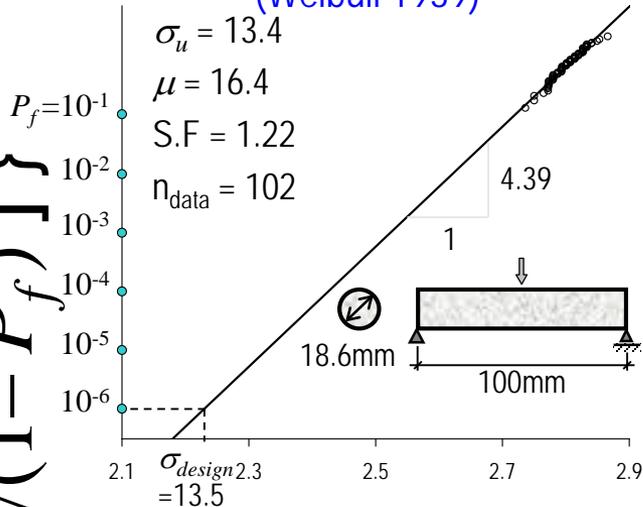
4-pt Bend Test on Sintered Si_3N_4



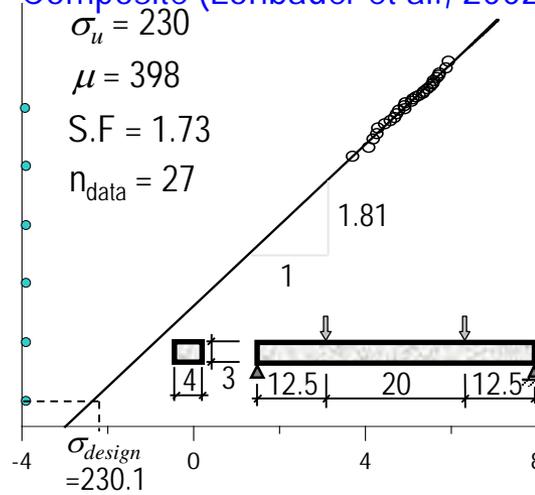
$\ln \sigma_N$ (stress)

Optimum Fit by Weibull Theory with Finite Threshold **—incorrect!**

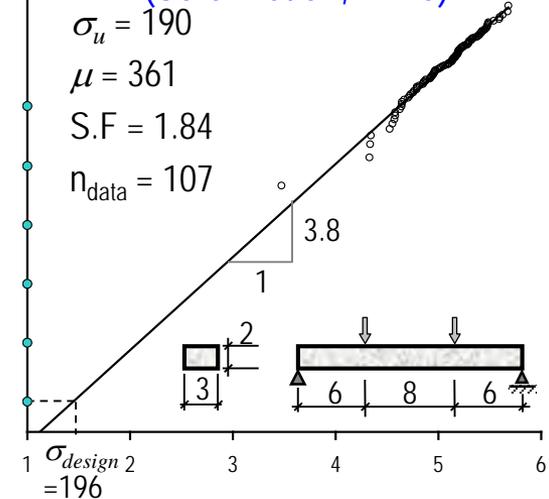
3-pt Bend Test on Porcelain
(Weibull 1939)



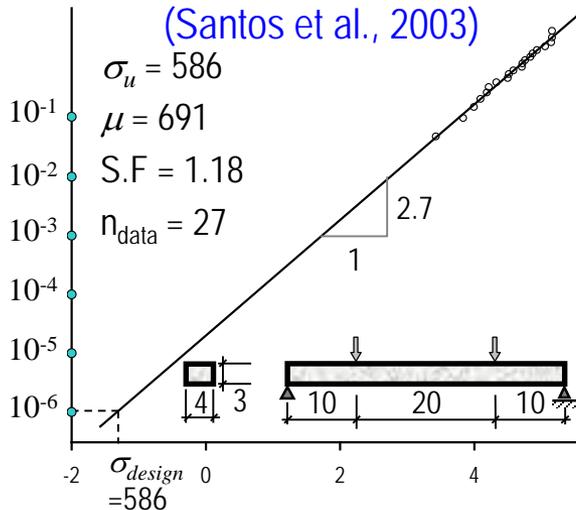
4-pt Bend Test on Dental Alumina-Glass Composite (Lohbauer et al., 2002)



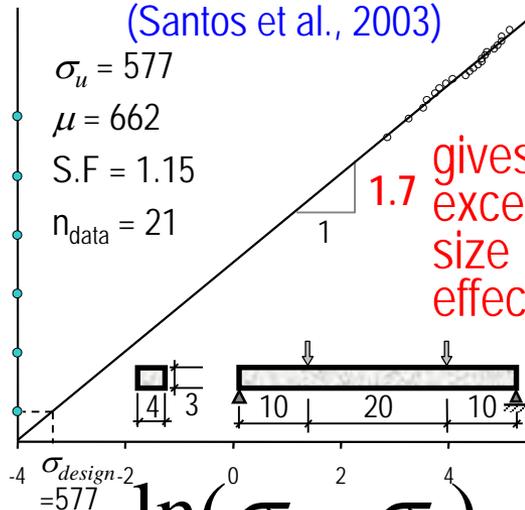
4-pt Bend Test on Sintered α -Si₃C (Salem et al., 1996)



4-pt Bend Test on Sintered Si₃N₄ with Y₂O₃/Al₂O₃ Additives (Santos et al., 2003)

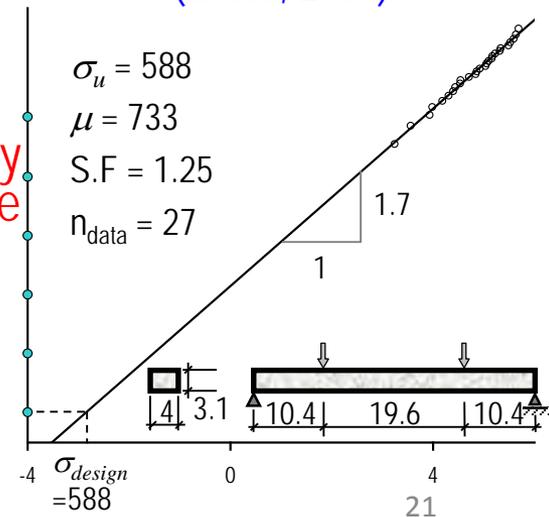


4-pt Bend Test on Sintered Si₃N₄ with CTR₂O₃/Al₂O₃ Additives (Santos et al., 2003)



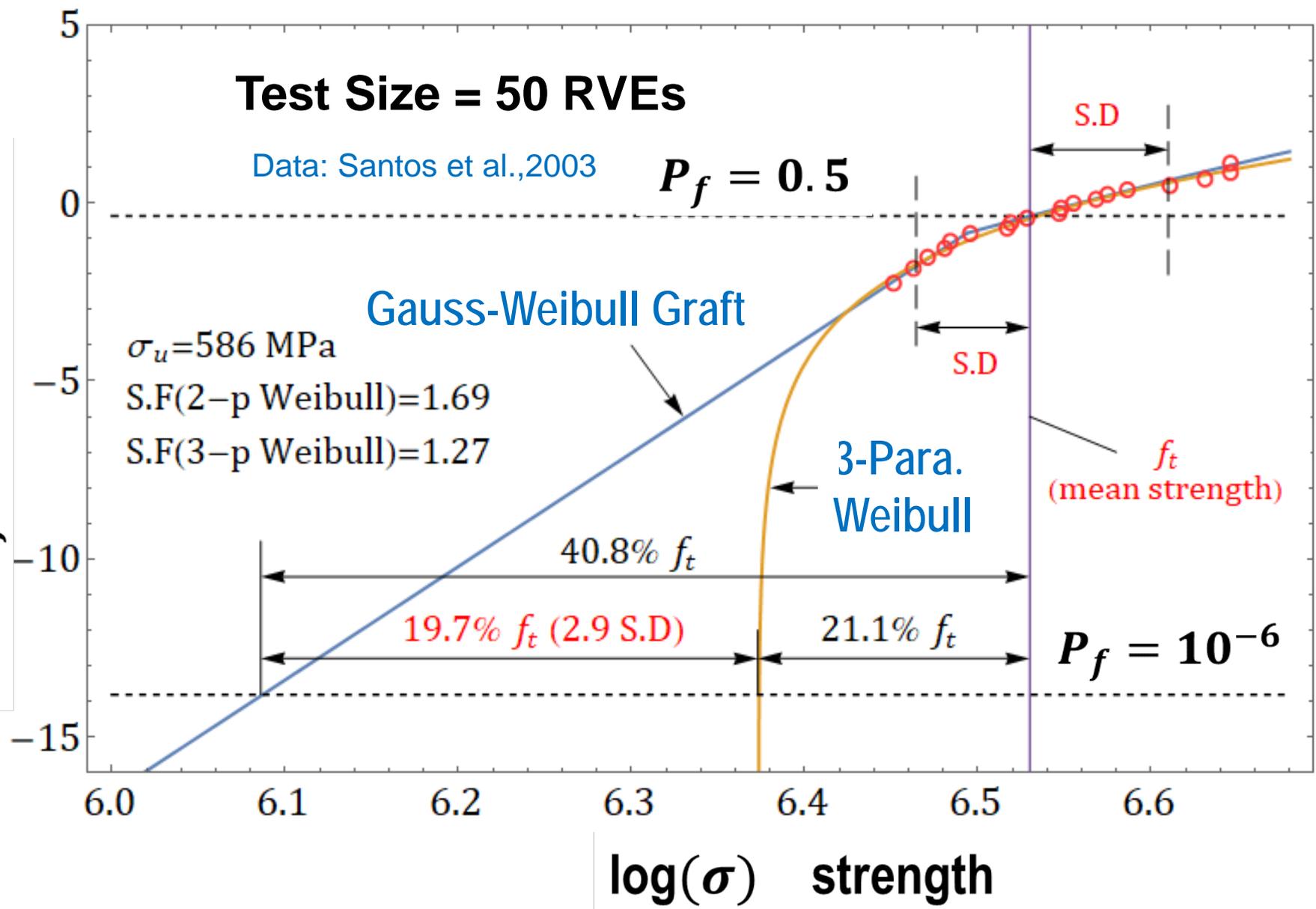
1.7 gives way excessive size effect!

4-pt Bend Test on Sintered Si₃N₄ (Gross, 2003)

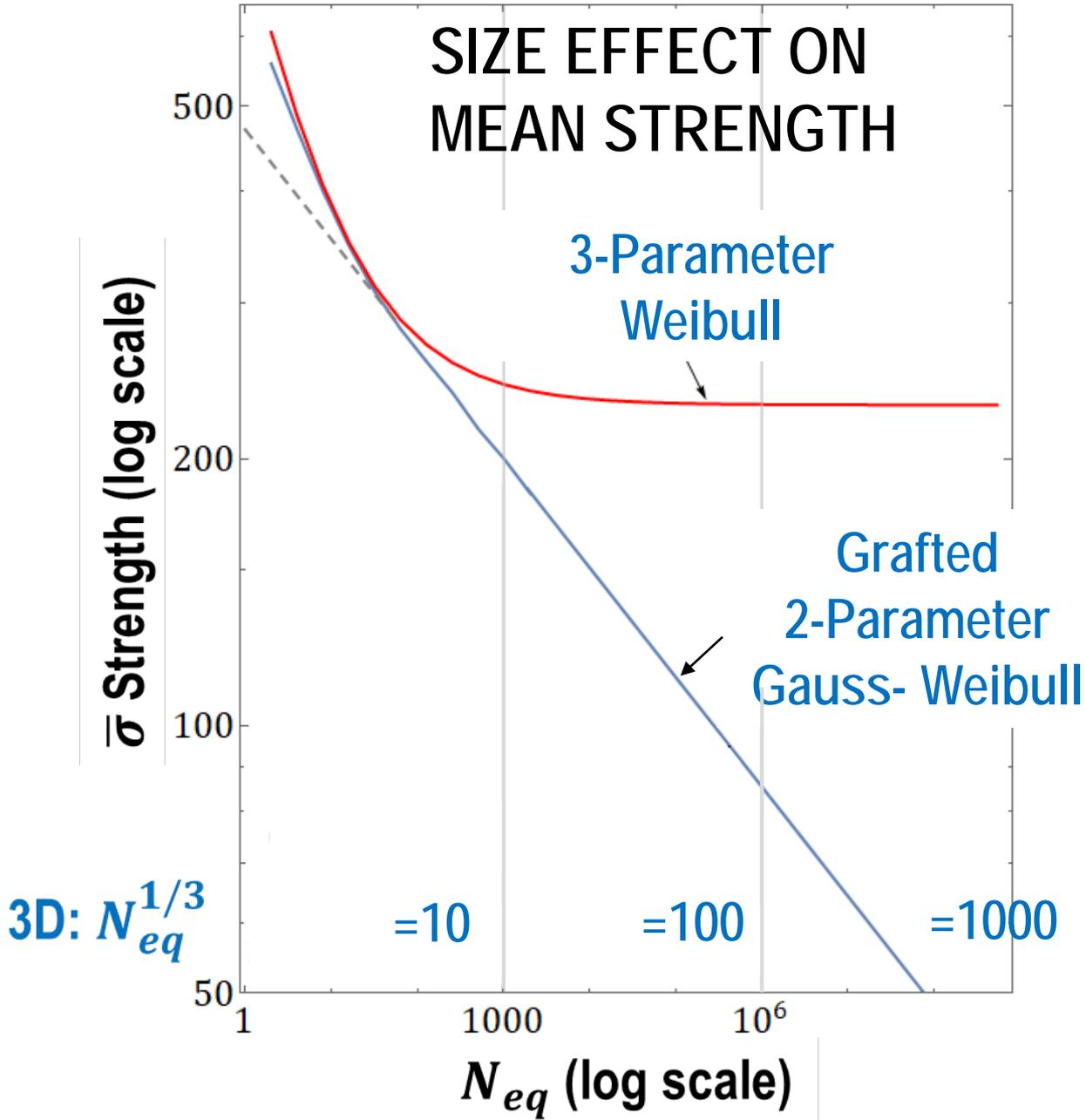


$$\ln(\sigma - \sigma_u)$$

Prob P_f (Weibull Scale)



Wrong tail probability is experimentally provable only by size effect



Generalization to Cyclic (or Static) Fatigue Lifetimes

- Atomistic crack-length jumps lead to Paris Law (or Evans Law) at nanoscale, with exponent of stress = 2
- Analytical way of multiscale transition:

Energy dissipation rates in macroscale FPZ and in all atomic scale cracks must be equal

